



MIDK

Rain Gutters
Collection



upvc **RAIN GUTTERS & FITTINGS**



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About us

OUR COMPANY

Established in 2001, **MIDDY** is a fast-growing manufacturer of rain gutter system products in Malaysia. We are committed to delivering exceptional products and services to exceed our customers' expectations, both locally and globally.



◆ COTTAGE SITE, DENGKIL

“ Responsible Services, Consistent Quality
Reasonable Prices, Continuous Improvements. ”

BRAND MISSION

WHAT'S RAIN GUTTER

MIDDY Rain Gutter System

- ◆ Leads rainwater from roof to the ground level
- ◆ Prevents water damage to the roof and building



◆ PETALING JAYA

WHY CHOOSE **MIDDY**?

- ◆ Improvement and innovation
- ◆ Focusing in user-friendly design
- ◆ Quality Control - Original uPVC raw material
- ◆ Site visit & professional consultation
- ◆ On-time local deliveries & export services

ABOUT OUR **MIDDY** uPVC RAIN GUTTER



ENHANCE
QUALITY



LONGEVITY
& DURABILITY



COST-
EFFECTIVE



ECO-
FRIENDLY



WEATHER
RESISTANCE



RAIN
HARVEST
SYSTEM



HONORS AND QUALIFICATIONS





No Lesen : PC000047
Licence No :

LESEN PENSIJILAN BARANGAN

Product Certification Licence



SIRIM QAS International Sdn. Bhd. dengan ini menganugerahkan kepada
SIRIM QAS International Sdn. Bhd. hereby grants to

MIDDY INDUSTRIES SDN.BHD.
LOT 7 (NO.2), JALAN PUTERI PERMAI
TAMAN INDUSTRI PUTERI PERMAI
48000 RAWANG
SELANGOR, MALAYSIA

Lesen untuk menggunakan Tanda Pensijilan di atas barangan
a licence to use the Certification Mark on

UNPLASTICIZED POLYVINYL CHLORIDE (PVC-U) EAVES GUTTER

Please refer to detail in the SCHEDULE

sebagai mematuhi keperluan
as complying with

BS EN 607 : 2004



Ts. Md. Adha bin Katni @ Rahmat
Ketua Pegawai Eksekutif
Chief Executive Officer
SIRIM QAS International Sdn. Bhd.



SIRIM QAS International Sdn. Bhd.
(No. Syarikat: 1996010796541334-X)

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Seksyen 2, Puti Sarat 7035
40700 Shah Alam
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Tel : 603-5544 6000
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<https://www.sirim-qas.com.my>

Tarikh Mula Pensijilan : 06 January 2012
Certified Since

Sah Sehingga : 06 January 2027
Valid Until

Tarikh Dikeluarkan : 25 November 2025
Issue Date

No Siri : 119925
Serial No

Lesen ini diangugerkan tertakluk kepada syarat-syarat Perjanjian Pensijilan Barangan SIRIM QAS International Sdn. Bhd.
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No Lesen : PC000047
Licence No :

SCHEDULE

MIDDY INDUSTRIES SDN.BHD.



Trade Mark : MIDDY
Model : G100
Type : GREY, BROWN, WHITE, GREEN, BLUE
Size : OPENING WIDTH: 170mm; LENGTH : 2.9m, 4m, 5.8m and 6m

Trade Mark : MIDDY
Model : G380
Type : GREY, BROWN, WHITE, GREEN, BLUE
Size : OPENING WIDTH: 205mm; LENGTH : 2.9m, 4m, 5.8m and 6m

Factory Name and Location :
MIDDY INDUSTRIES SDN.BHD.
NO. 2, JALAN PUTERI PERMAI
TAMAN INDUSTRI PUTERI PERMAI
48000 RAWANG
SELANGOR, MALAYSIA

End of page

SIRIM QAS International Sdn. Bhd.
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You may contact us for the further assistance.

a classic box gutter

G100 SERIES

Classic Box UPVC gutter combines classic aesthetics with large capacity, customer-friendly price, durability, strong construction and corrosion resistance. It is a reliable and durable choice for building drainage systems.

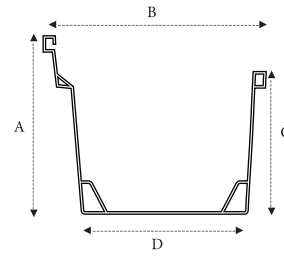
INDUSTRIAL DESIGN NO.MY01-00372

HONORS

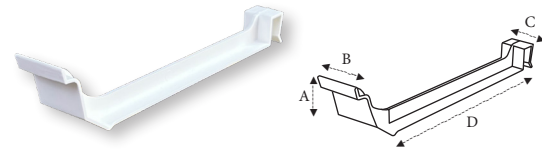
05

G100 RAIN GUTTER

DIMENSIONS (mm)				LENGTH (m)
A	B	C	D	
150	190	120	140	4 / 5.8



GUTTER STRAP

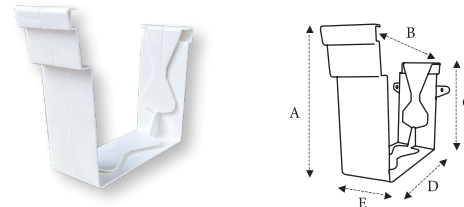


GUTTER STRAP

DIMENSIONS (mm)			
A	B	C	D
41	30	20	190

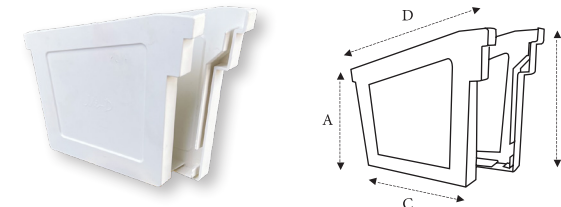
SOCKET

DIMENSIONS (mm)				
A	B	C	D	E
158	190	125	146	59



END CAP (RIGHT & LEFT)

DIMENSIONS (mm)			
A	B	C	D
125	155	145	195



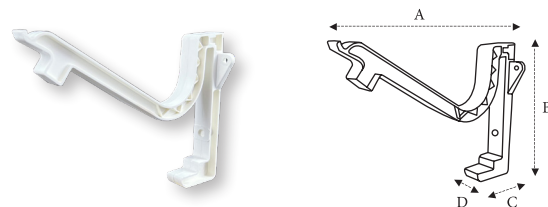
What is **GUTTER STRAP** ?

Prevention, Protection, Maintenance
To prevent & protect the shape of gutters from deformation and maintain the qualities of uPVC Rain Gutters.



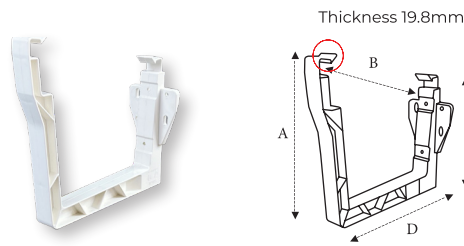
INTERNAL BRACKET

DIMENSIONS (mm)			
A	B	C	D
204	147	50	20



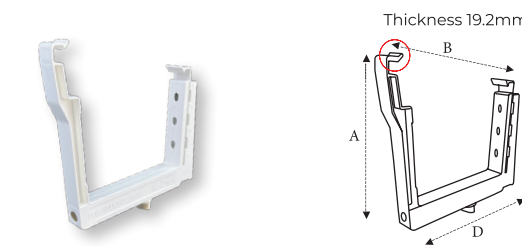
EASY FAST BRACKET

DIMENSIONS (mm)			
A	B	C	D
175	195	150	180



ADJUSTABLE BRACKET

DIMENSIONS (mm)			
A	B	C	D
185	205	153	176



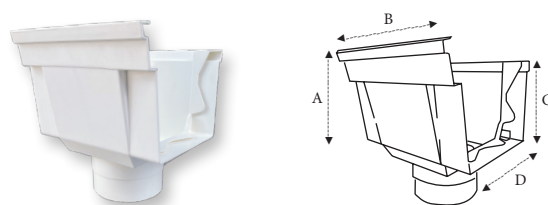
What is **ORIGINAL OUTLET** ?

Original Outlet is recommended as it allows spacing for uPVC Rain Gutter to move along during thermal expansion. No silicone, solvent cement or screw needed simplifies the installation process.



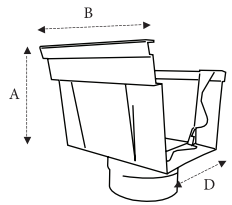
OUTLET FIN 3" AND 4"

DIMENSIONS (mm)				OUTLET SIZE	
A	B	C	D	3"	4"
155	220	125	145	80/ 82	100/ 110



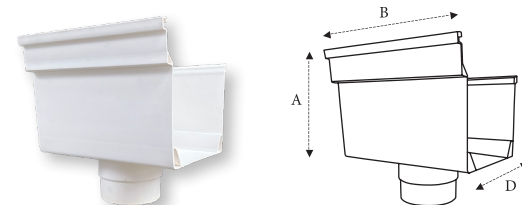
OUTLET FIN V2 3" AND 4"

DIMENSIONS (mm)				OUTLET SIZE	
A	B	C	D	3"	4"
160	185	125	145	80/ 82	100/ 110



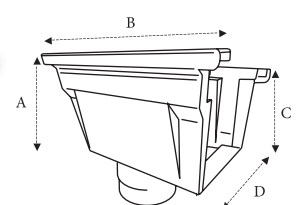
OUTLET FAB

DIMENSIONS (mm)				OUTLET SIZE	
A	B	C	D	3"	4"
155	207	120	140	80/ 82	100/ 110

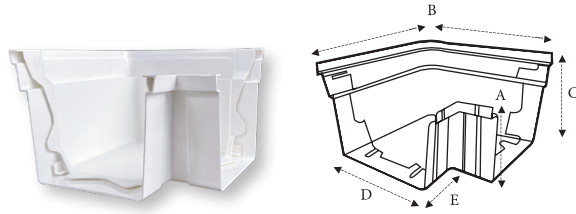


ORIGINAL OUTLET 4"

DIMENSIONS (mm)				OUTLET SIZE	
A	B	C	D	3"	4"
160	280	127	155	80/ 82	100/ 110

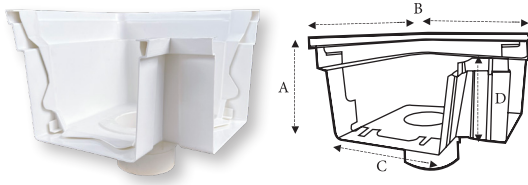


CORNER SERIES ▼



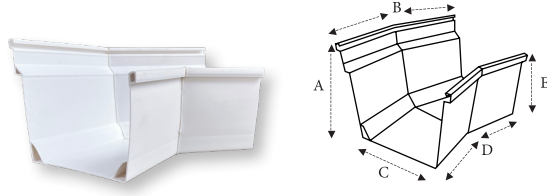
CORNER OUT

DIMENSIONS (mm)				
A	B	C	D	E
126	240	156	146	61



CORNER OUT C/W OUTLET 3" AND 4"

DIMENSIONS (mm)				OUTLET SIZE	
A	B	C	D	3"	4"
157	240	146	126	80/ 82	100/ 110



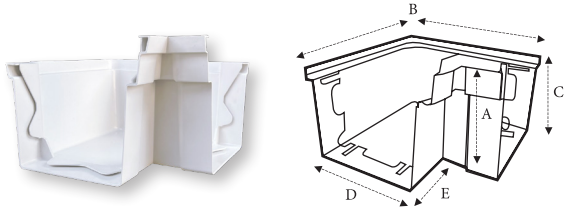
CORNER OUT 45°

DIMENSIONS (mm)				
A	B	C	D	E
155	440	145	320	120



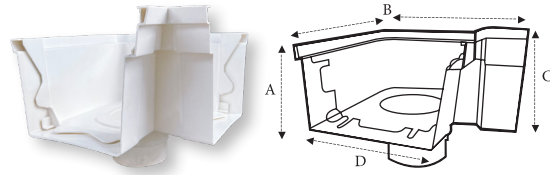
What is **CORNER OUT** ?
Corner Out enables changes in direction at outward turns in gutter system.

CORNER SERIES ▼



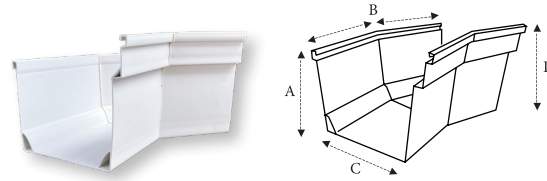
CORNER IN

DIMENSIONS (mm)				
A	B	C	D	E
157	235	126	146	78



CORNER IN C/W OUTLET 3" AND 4"

DIMENSIONS (mm)				OUTLET SIZE	
A	B	C	D	3"	4"
126	235	157	146	80/ 82	100/ 110



CORNER IN 45°

DIMENSIONS (mm)			
A	B	C	D
120	440	145	155



What is **CORNER IN** ?
Corner In is designed to connect uPVC Rain Gutter at angle turning inward.

“ MIDDY Rain Gutter
Protect your home ”

MASJID AL-MUJAHIDEEN,
PETALING JAYA

DESA VILLA MERAB, KAJANG



White
Trendy Design ▶
♦ MASJID AL-MUJAHIDEEN, PETALING JAYA



G100



a classic box

◀ *Grey*
Classic Design
♦ COTTAGE SITE, DENGKIL

rain gutter

Brown
Elegant Design ▶
♦ RESIDENTIAL AREA, PETALING JAYA



○ ○

a modern

G380 SERIES

wave gutter

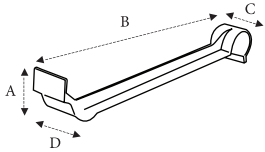
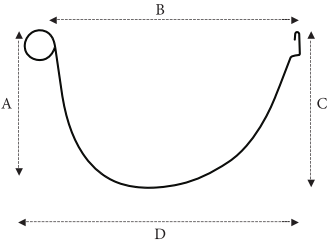
The innovation of minimalist gutter design matches different architectural preferences
with efficient water flow, the ability to remove debris and low maintenance with
long-lasting performance.



INDUSTRIAL DESIGN NO.MY77-00919-0103

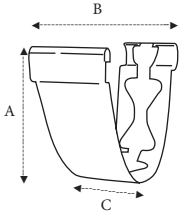
G380 RAIN GUTTER

DIMENSIONS (mm)				LENGTH (m)
A	B	C	D	
120	205	120	180	4 / 5.8



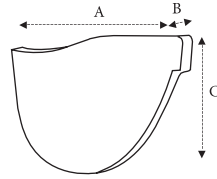
GUTTER STRAP

DIMENSIONS (mm)			
A	B	C	D
36	210	20	29



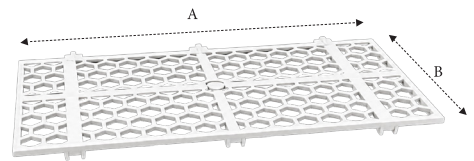
SOCKET

DIMENSIONS (mm)		
A	B	C
125	215	60



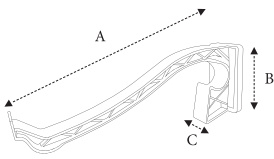
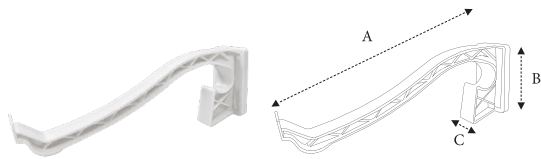
END CAP (RIGHT & LEFT)

DIMENSIONS (mm)		
A	B	C
190	12	115



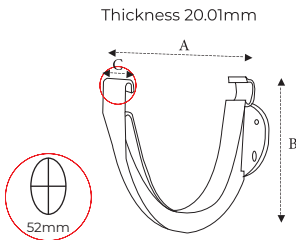
LEAF GUARD

DIMENSIONS (mm)	
A	A
320	162



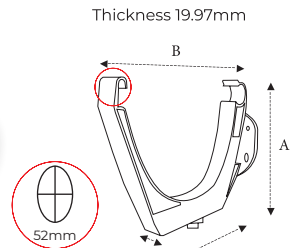
INTERNAL BRACKET

DIMENSIONS (mm)		
A	B	C
217	69	31



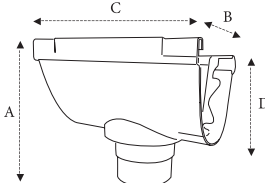
BRACKET

DIMENSIONS (mm)		
A	B	C
223	145	20



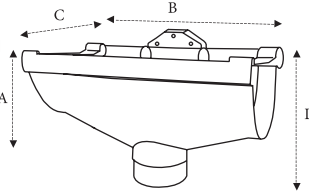
ADJUSTABLE BRACKET

DIMENSIONS (mm)			
A	B	C	D
150	225	118	20



OUTLET FIN 3" AND 4"

DIMENSIONS (mm)				OUTLET SIZE	
A	B	C	D	3"	4"
190	210	210	125	80/ 82	100/ 110



ORIGINAL OUTLET 3" AND 4"

DIMENSIONS (mm)				OUTLET SIZE	
A	B	C	D	3"	4"
125	298	215	210	80/ 82	100/ 110



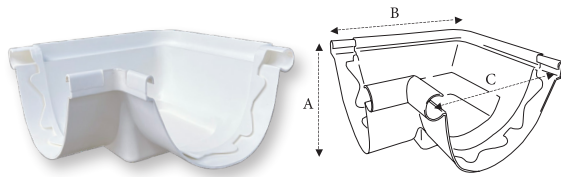
What is **LEAF GUARD** ?

Leaf Guard is a 2-in-1 gutter protection system that prevents leaves and debris from clogging your gutters while helping them maintain their shape.



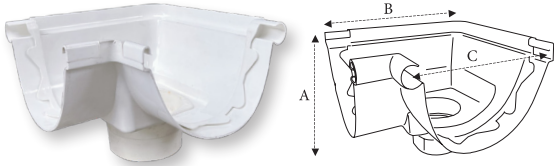
What is **BRACKET** ?

Bracket is essential to provide support for the gutter system. Choosing the correct type of bracket is important for different situations.



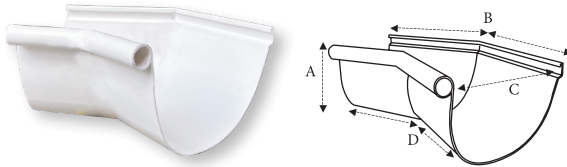
CORNER OUT

DIMENSIONS (mm)		
A	B	C
125	253	210



CORNER OUT C/W 3" & 4"

DIMENSIONS (mm)			OUTLET SIZE	
A	B	C	3"	4"
185	253	210	80/ 82	100/ 110



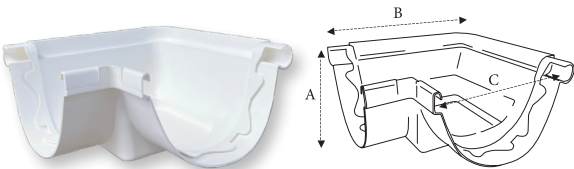
CORNER OUT 45°

DIMENSIONS (mm)			
A	B	C	D
120	345	155	210



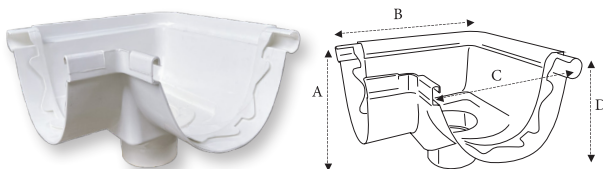
What is **CORNER OUT** ?

Corner Out is used to gutters to turn outward away from building.



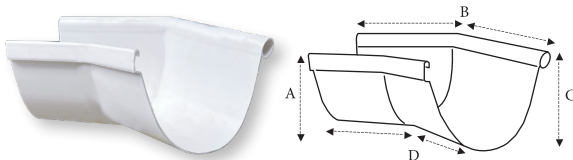
CORNER IN

DIMENSIONS (mm)		
A	B	C
130	265	210



CORNER IN C/W OUTLET 3" & 4"

DIMENSIONS (mm)			OUTLET SIZE	
A	B	C	3"	4"
185	265	210	80/ 82	100/ 110



CORNER IN 45°

DIMENSIONS (mm)			
A	B	C	D
120	350	120	208



What is **CORNER IN** ?

Corner In is designed to smoothly transition the gutters around the inward-facing corner.



G380

White
Trendy Design ▶

♦ ANDAMAN E&O



a modern wave
rain gutter

Brown
Elegant Design ▶

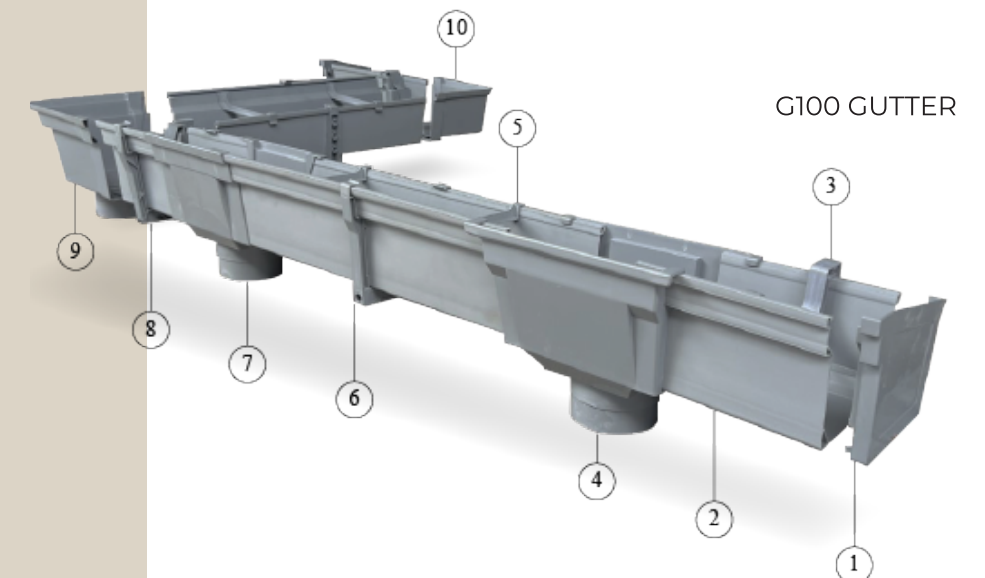
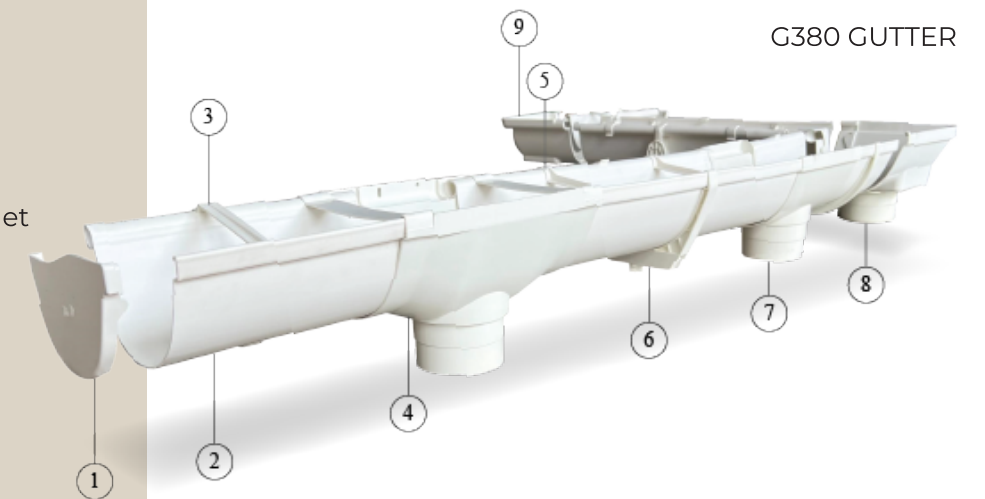
♦ JKR, KUALA SELANGOR



TECHNICAL GUIDELINE

Description G100 & G380

1. End Cap (Right)
2. Gutter
3. Internal Bracket
4. Original Outlet
5. Gutter Straps
6. Adjustable Bracket
7. Outlet Fin
8. External Bracket
9. Corner Out with Outlet
10. Corner In
11. Socket
12. Corner 45°



NOTICE :

2.9 meter MIDDY Rain Gutter System :

DIY - Friendly installation.

5.8 meter MIDDY Rain Gutter System :

Specialist installation recommended.

⚠️ ESSENTIAL GUIDE

A gutter system is required to drain the heavy rain which lasts at least two minutes. Intense rainfall can occur in Malaysia. The gutter installer must determine if the gutter system can effectively collect rainwater from the roof size.

The calculation below shows how to determine the volume of rainwater running off a roof.

THE CALCULATION

To calculate the volume of rainwater runoff from a roof, multiply the rainfall intensity by the roof area.

A
Rainfall intensity (m/min)
Use 0.00167 meters per minutes.
This is according to the average rainfall recorded in a day during heavy rainfall season.

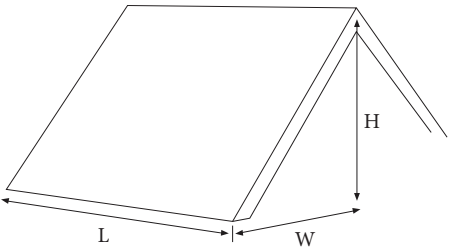
X

B
The effective roof area (m²)

Volume of rainwater runoff a roof = **A x B**

THE EFFECTIVE ROOF AREA

The Effective Roof Area (ERA) can be determined by using the following calculations:



W = eaves under the ridge
H = vertical height from eaves to ridge
L = length of roof section

1

(Width + Height /2) x Length =
Area (W + H/2) x L = A (m²)

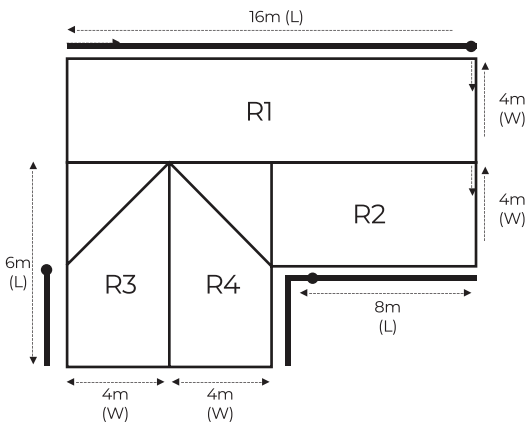
R1 = (4m + 2.3m/2) x 16m = 82.4m²

R2 = (4m + 2.3m/2) x 8m = 41.2m²

R3 = (4m + 2.3m/2) x 6m = 30.9m²

R4 = (4m + 2.3m/2) x 6m = 30.9m²

Assume H=2.3m, Roof Pitch = 30° :



2

Length x Width x Pitch Factor
(refer to table) = Area
L x W x Pitch = A (m²)

R1 = 16m x 4m x 1.288 = 82.4m²

R2 = 8m x 4m x 1.288 = 41.2m²

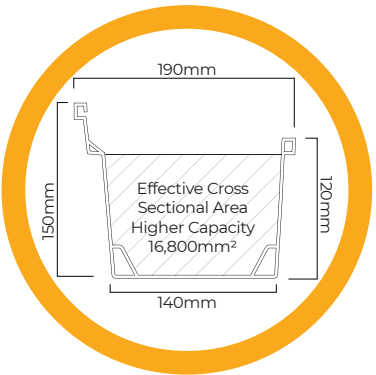
R3 = 6m x 4m x 1.288 = 30.9m²

R4 = 6m x 4m x 1.288 = 30.9m²

Roof Pitch	Pitch Factor
4.8°	1.003
9.5°	1.014
15°	1.134
17.5°	1.158
20°	1.182
22.5°	1.207
25°	1.233

Roof Pitch	Pitch Factor
27°	1.260
30°	1.288
32.5°	1.319
35°	1.350
37.5°	1.384
40°	1.419
42.5°	1.459

Assuming the figure stated for R1, The volume of rainwater runoff = **A x B**
R1 = 0.00167m x 82.4m² = 0.1376m³ / min



a Classic
box gutter

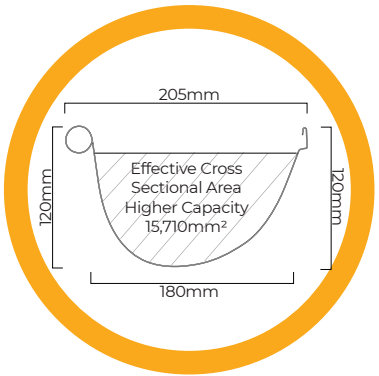
Gutter Profile G100

Assuming that slope = ¼ "
(According to Manning equation)
G100 Gutter flow rate = 0.636m³ / min

a Modern
wave gutter

Gutter Profile G380

Assuming that slope = ¼ "
(According to Manning equation)
G380 Gutter flow rate = 0.449m³ / min



ROOF AREA
COVERAGE GUIDE

Roof Area



Gutter Flow Rate

You may choose any of our gutters (which matches the above requirement) as your choice of gutter.

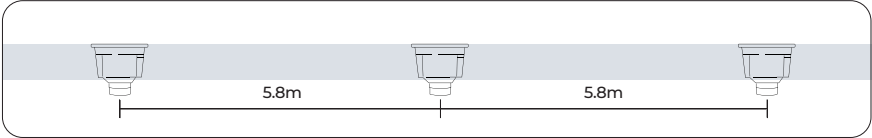


PROJECT SPECIFICATIONS



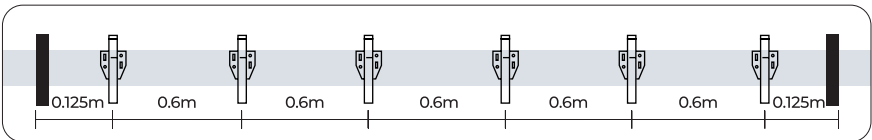
EVERY 5.8 METERS

of uPVC Rain Gutter should be installed with one piece of Original Outlet

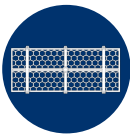


BOTH GUTTER STRAPS & BRACKETS

must be installed at 0.6 meters (2feet) intervals.

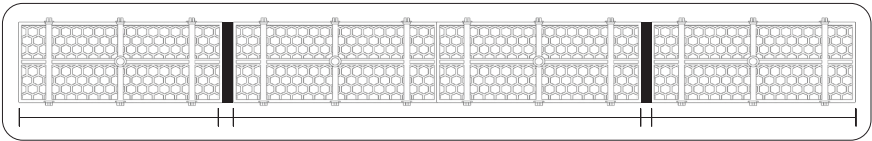


Distance between Outlet / Socket / End Cap and Bracket must be $\leq 125\text{mm}$



Leaf Guard

Leaf Guard is recommended to install every 0.25 meters (only for G380).



One (1) Bracket is Required for Every Two (2) Pieces of Leaf Guard.

01

ORIGINAL OUTLET



- ◆ Proper equipment for installation against thermal expansion and contraction.
- ◆ Easy for installation, no silicone, solvent cement or screw required.

02

GUTTER STRAP



- ◆ The first manufacturer invented Gutter Strap.
- ◆ To protect the shape of uPVC Rain Gutter from deformation

03

INTERNAL BRACKET



- ◆ A hidden and modern solution
- ◆ To protect the shape of uPVC Rain Gutter from deformation.

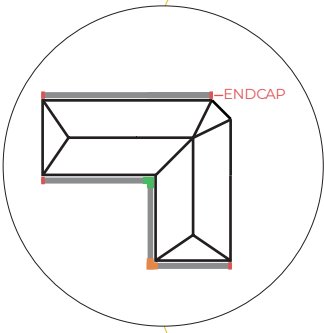
04

LEAF GUARD



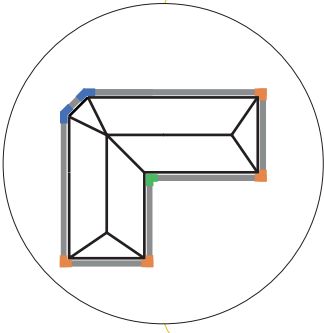
- ◆ Honeycomb mesh design for effective filtration of leaves and debris.
- ◆ A 2-in-1 gutter protection that prevents blockages and maintains the gutter's shape (to replace Gutter Strap for G380 only)

G100 SERIES
WITH HIDDEN --->
INTERNAL BRACKET



END CAP (L& R)

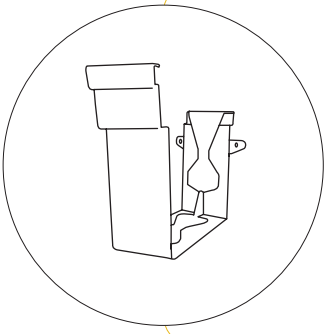
End Cap is required to be placed at the end of Rain Gutters.
If the entire roof is surrounded by Rain Gutters, no end cap is required.



CORNER

Determine the angle of corner and choose the corner correctly with specific degree.

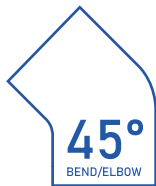
90° Corner Out 90° Corner In 45° Corner Out



SOCKET

Socket is only required as a connector under a certain situation.

DOWNPIPE & FITTINGS



DRAIN-DOWPIPE

measure the entire height of the house, dividing by 5.8 meters to determine the number of pipe needed.

DOWPIPE SOCKET

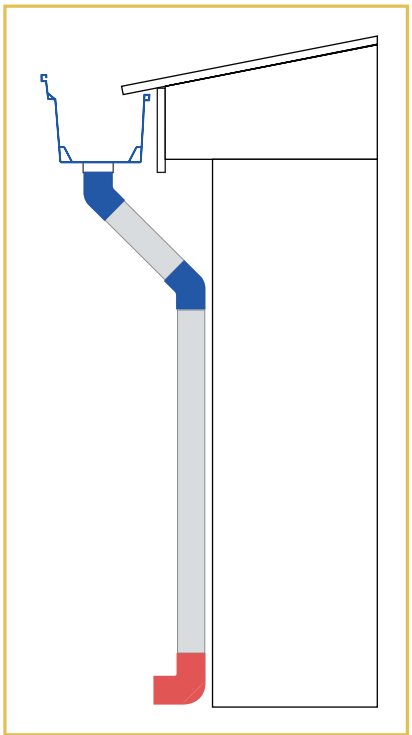
the end of each pipe requires a socket as connector.

ELBOW / BEND

generally each outlet requires two 45° elbows to connect outlet to downpipe, and also one 90° elbow at the bottom of the downpipe to the drain.

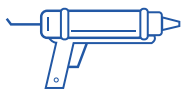
PIPE CLIP

pipe clip could secure and guide the downpipe to the wall



INSTALLATION GUIDE

Tool & Equipment for uPVC Rain Gutter system installation.



Silicone



Rubber Hammer



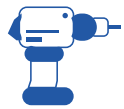
Tape Measure



Ladder



Safety Clothing



Impact Drill



Grinder



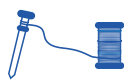
Screw



Pipe Level



Spirit Level



String Line



Set Square



Solvent Cement

SITE ANALYSIS & CALCULATION

Proper instruction to install uPVC Rain Gutter system



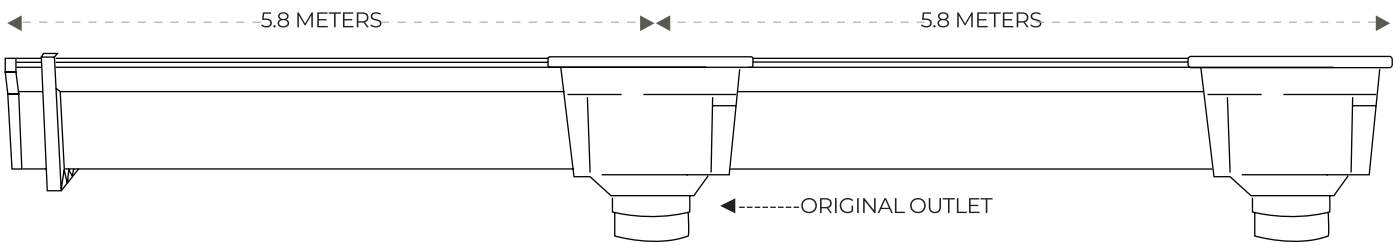
RAIN GUTTER

The number of **Rain Gutter** needed is determined by measuring the entire length of the roof, then dividing by 5.8 meters (our standard size).

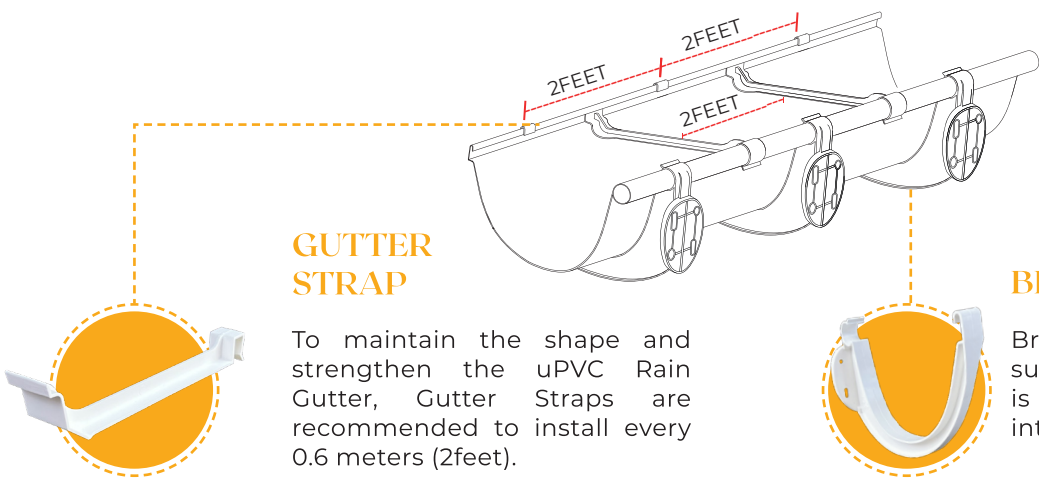


OUTLET

Outlet is required to drain water into the downpipe. One piece of outlet is needed per 5.8 meters of uPVC Rain Gutter.



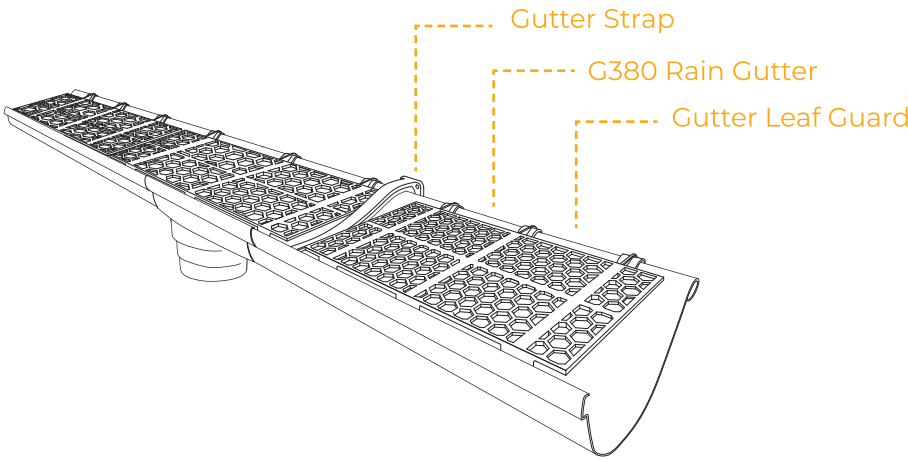
BRACKET & GUTTER STRAP



OPTIONAL ACCESSORIES

LEAF GUARD (HONEYCOMB TYPE)

Designed to prevent leaves, twigs, and large debris from entering the gutter while allowing rainwater to flow efficiently into the drainage system.



FEATURES

- ✓ Honeycomb mesh design for effective debris filtration
- ✓ Easy snap-fit installation onto gutter system
- ✓ Reduces gutter maintenance and cleaning frequency
- ✓ Durable, weather-resistant, and corrosion-free



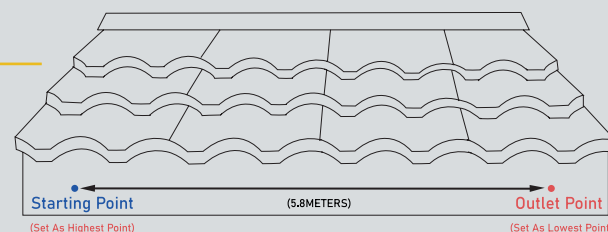
TIP : It is recommended to install leaf guard at 0.25mm intervals along the rain gutter.



STEP 1

STARTING POINT TO OUTLET

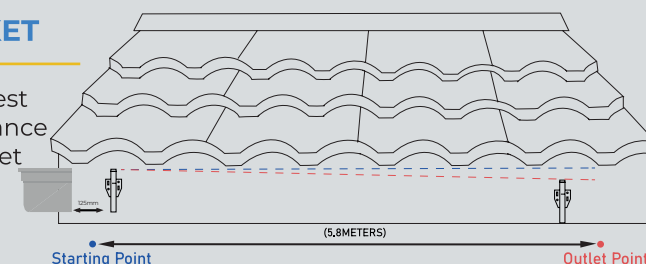
Determine the location of starting point and the outlet point.



STEP 4

END CAP / CORNER & BRACKET

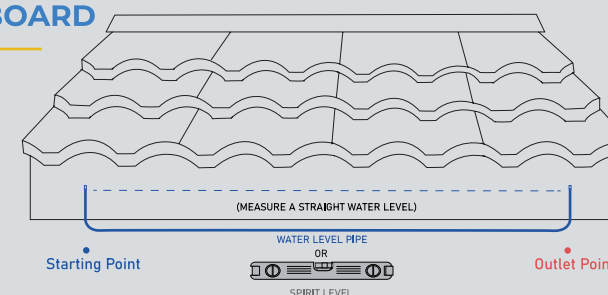
Install the first bracket near the highest point (starting point), assure the distance between End Cap / Corner and Bracket is $\leq 125\text{mm}$.



STEP 2

WATER LEVEL ALONG FASCIA BOARD

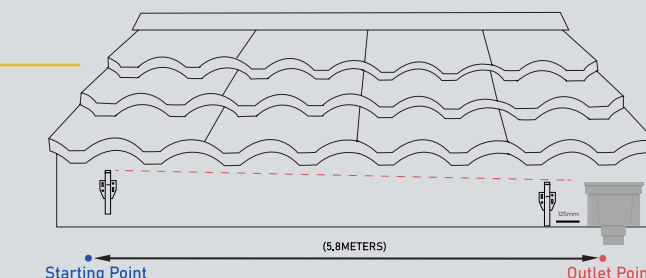
Use spirit level or level pipe to make sure the water level along fascia board is straight, mark the starting point and outlet point.



STEP 5

OUTLET & BRACKET

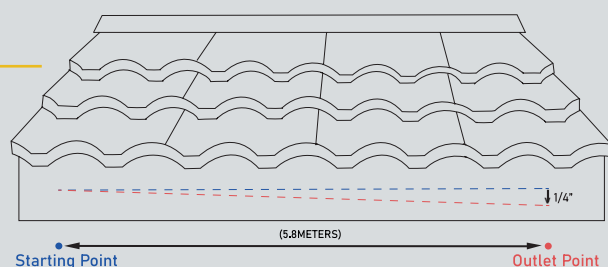
Install the second bracket near the lowest point (outlet point), assure the distance between Outlet and Bracket is $\leq 125\text{mm}$.



STEP 3

SPEED OF WATERFLOW

To increase the speed of waterflow, mark the lowest point with a 0.64cm ($\frac{1}{4}$ inch) downward slope from the outlet point, then mark the outlet point as highest point.

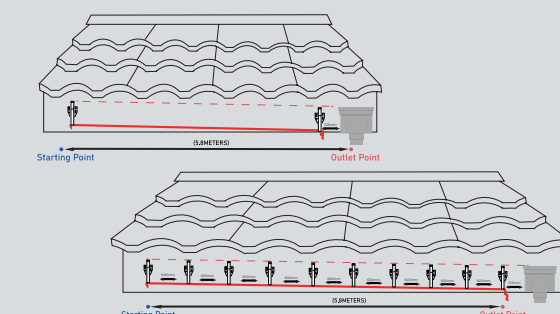


STEP 6

BRACKETS SPACING

Tighten the string line from the first bracket (near starting point) to the second bracket (near outlet point).

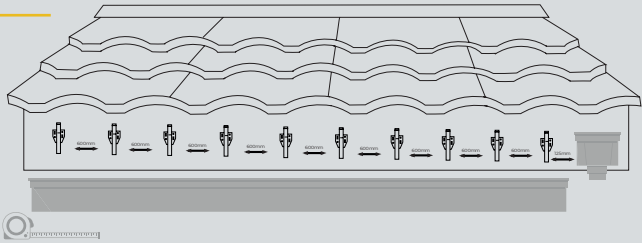
Install brackets at 0.6 meters intervals following the string line to ensure a perfect slope.



STEP 7

GUTTER INSTALLATION WITH FITTINGS

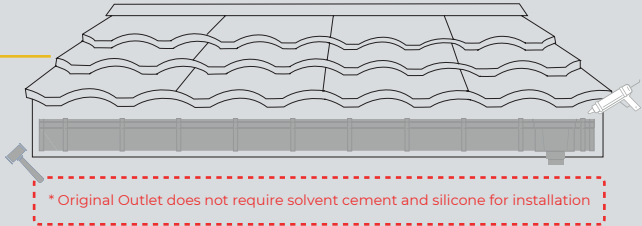
Measure the length of roof, cut the gutters with a grinder or saw. Removes the burrs and leave a smoother edge, then begin the gutter installation with fittings.



STEP 8

FINAL CHECKING

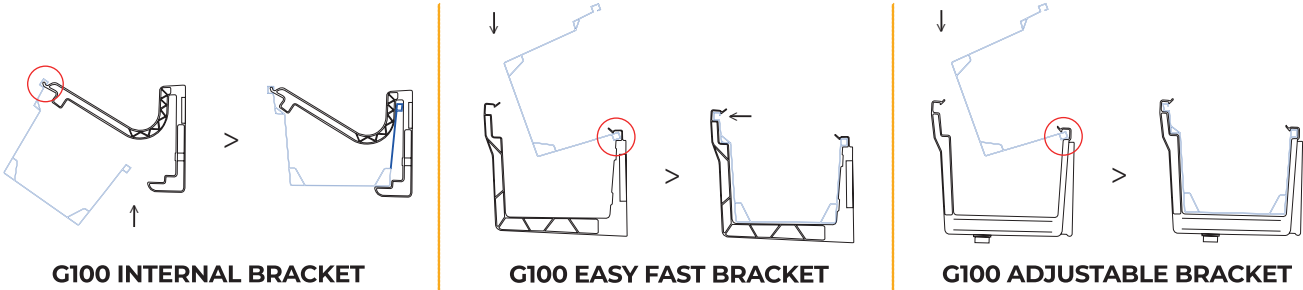
Make sure there is no gap between each joint. Rubber hammer can be used to make sure that each joint is completely adjoined. Solvent cement and silicon are required for each type of joint : Socket, Outlet Fin, Corner and End Cap



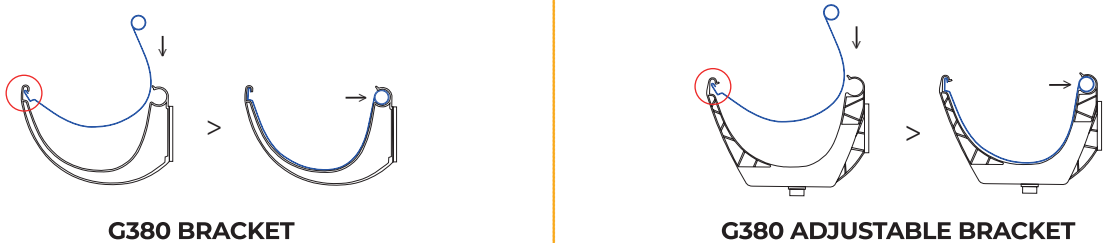
* Original Outlet does not require solvent cement and silicone for installation

HOW TO *Insert* RAIN GUTTER INTO THE BRACKET

GUTTER G100



GUTTER G380



INSTALLATION GUIDE & TIPS

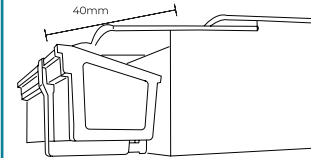
Follow the recommended spacing for each component to ensure a secure, durable and long-lasting uPVC rain gutter system.

01



Distance for Roof Eaves & Rain Gutter

The distance between the roof eaves & Rain Gutter must be 40mm



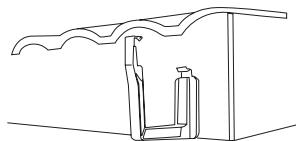
02



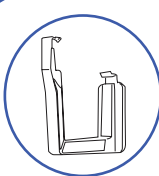
Fascia Board Condition

Straight Fascia Board : Easy Fast Bracket / Internal Bracket

Uneven Fascia Board : Adjustable Bracket



03

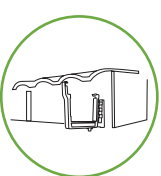


Recommended Slope : 0.64cm (1/4")

Mark outlet as the lowest point with a 0.64cm (1/4") downward slope.

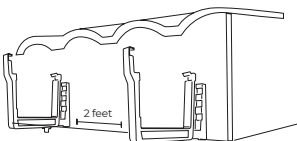


04

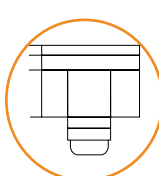


Bracket Spacing along the Rain Gutter

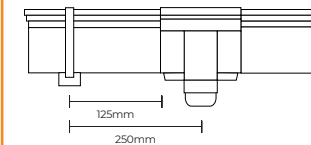
Space the brackets at 600mm (2feet) intervals.



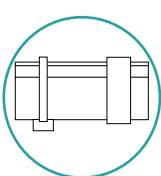
05



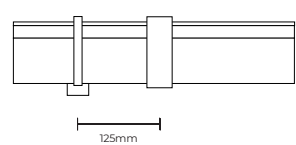
Distance between Bracket & Outlet



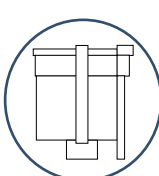
06



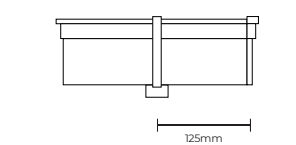
Spacing between Bracket & Socket



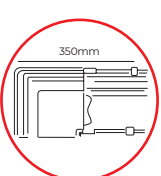
07



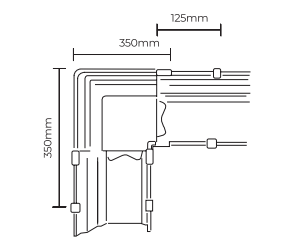
Spacing between Bracket & End Cap



08



Spacing between Bracket & Corner



Installation Tips



Level Alignment Requirement
Ensure level alignment for proper water flow.



Secure All Brackets
Ensure all brackets are securely fastened for a stable installation.



Regular Inspection
Check periodically to ensure the system remains in good condition

STORAGE INSTRUCTIONS

A proper storage is important to guarantee the quality of the uPVC Rain Gutters, and ensure a seamless service to our customers.



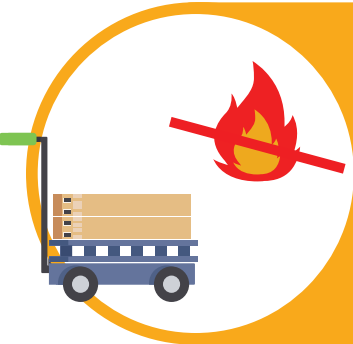
HORIZONTAL PLACEMENT

Load the Rain Gutters horizontally during transportation to distribute the weight evenly and prevent damage.



SHADED STORAGE

To maintain the durability, the uPVC Rain Gutters should be placed on a reasonably flat surface. Store them in a shaded area or cover them with heat-resistant plastic.



AVOID DIRECT HEAT

Avoid storing uPVC Rain Gutters near heat sources or exposing them to direct sunlight as this could damage the uPVC Rain Gutters.



QUALITY ASSURANCE

For best results, please handle the uPVC Rain Gutters according to the instructions in this brochure. Make sure all health and safety procedure guidelines are followed.



uPVC Rain Gutter Systems

Fast • Reliable • Durable

MIDDY

MIDDY INDUSTRIES SDN BHD (549717-T)

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